



**PRODUCT ENGINEERING / V & SB
TECHNICAL DELIVERY CONDITIONS FOR
SUBDELIVERY COMPONENTS OF SOOT BLOWERS**

TSB : 056

Rev. 05

SHEET No. 01 of 01

LANCE LINER

1. **Component** : Stainless steel tube .
2. **Material Code** : Refer table under Quantity
3. **Application** : Used as the lance liner in Furnace temperature probe with air cooling.
4. **Specification** :

Material	Stainless steel (AISI 304)
Construction	Welded or Stainless tube
Size – O.D.	57 mm
Size – Thickness	1.6 mm

5. **Inspection** :
Inspection Shall be carried out by BHEL and it shall include checking of Dimensions, Material TC, Straightness and for any damages.
6. **Packing** : The tubes shall be packed and despatched in such a way that they do not get bent or damaged during transit.
7. **Quantity** : Varies with travel of the probe. Length of tube in mm : Travel + 706mm.

Sl. No.	Material Code / Part Number	Travel	Length
01	96 353 408 01 00	2.0 m	2706 mm
02	96 353 408 02 00	3.0 m	3706 mm
03	96 353 408 03 00	3.9 m	4606 mm
04	96 353 408 04 00	5.1 m	5806 mm
05	96 353 408 05 00	6.2 m	6906 mm
06	96 353 408 06 01	6.7 m	7406 mm
07	96 353 408 07 01	6.9 m	7606 mm
08	96 353 408 08 00	7.2 m	7906 mm
09	96 353 408 09 00	7.5 m	8206 mm

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Sl. No. 09 Added.

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